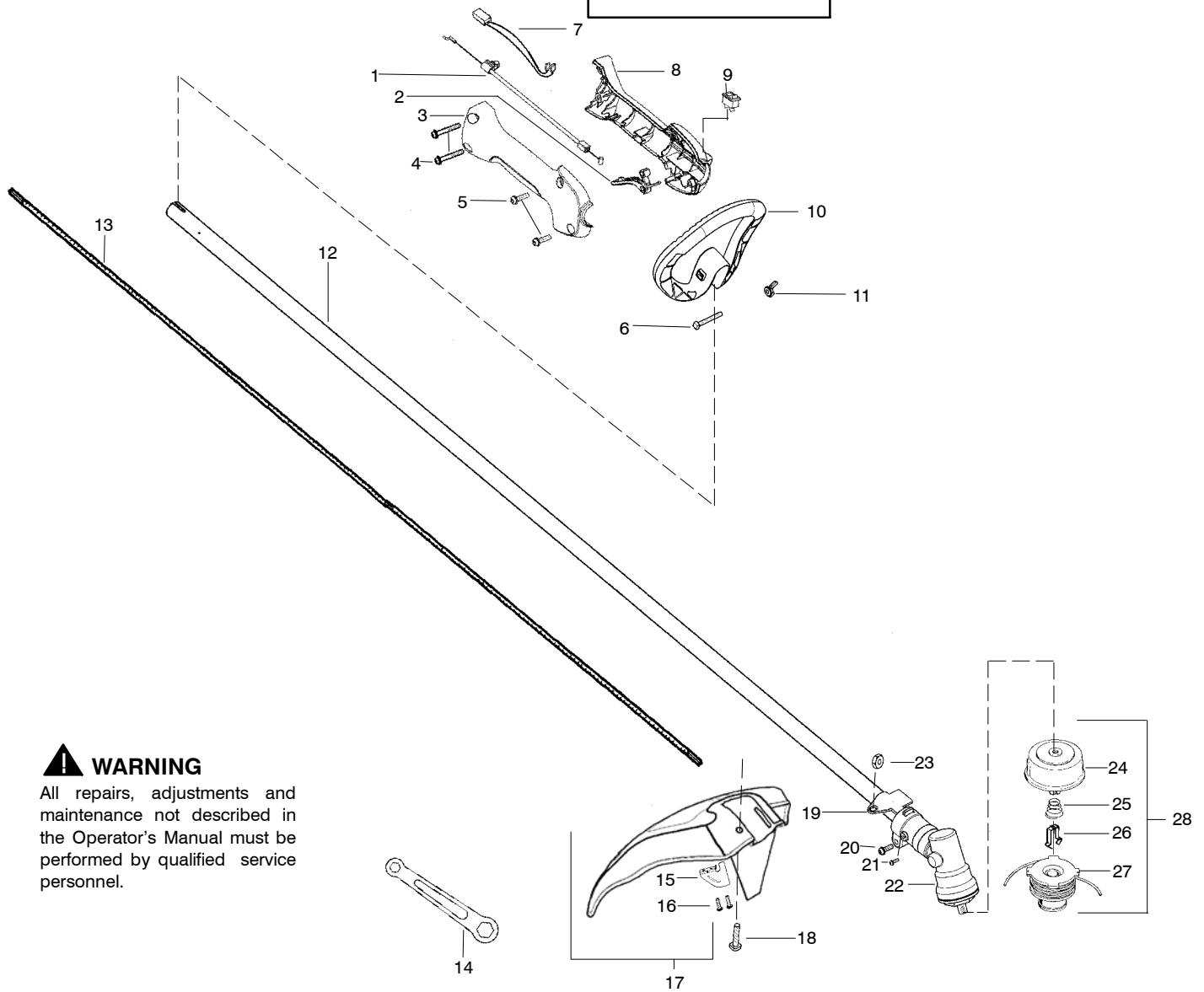


## TYPE 1

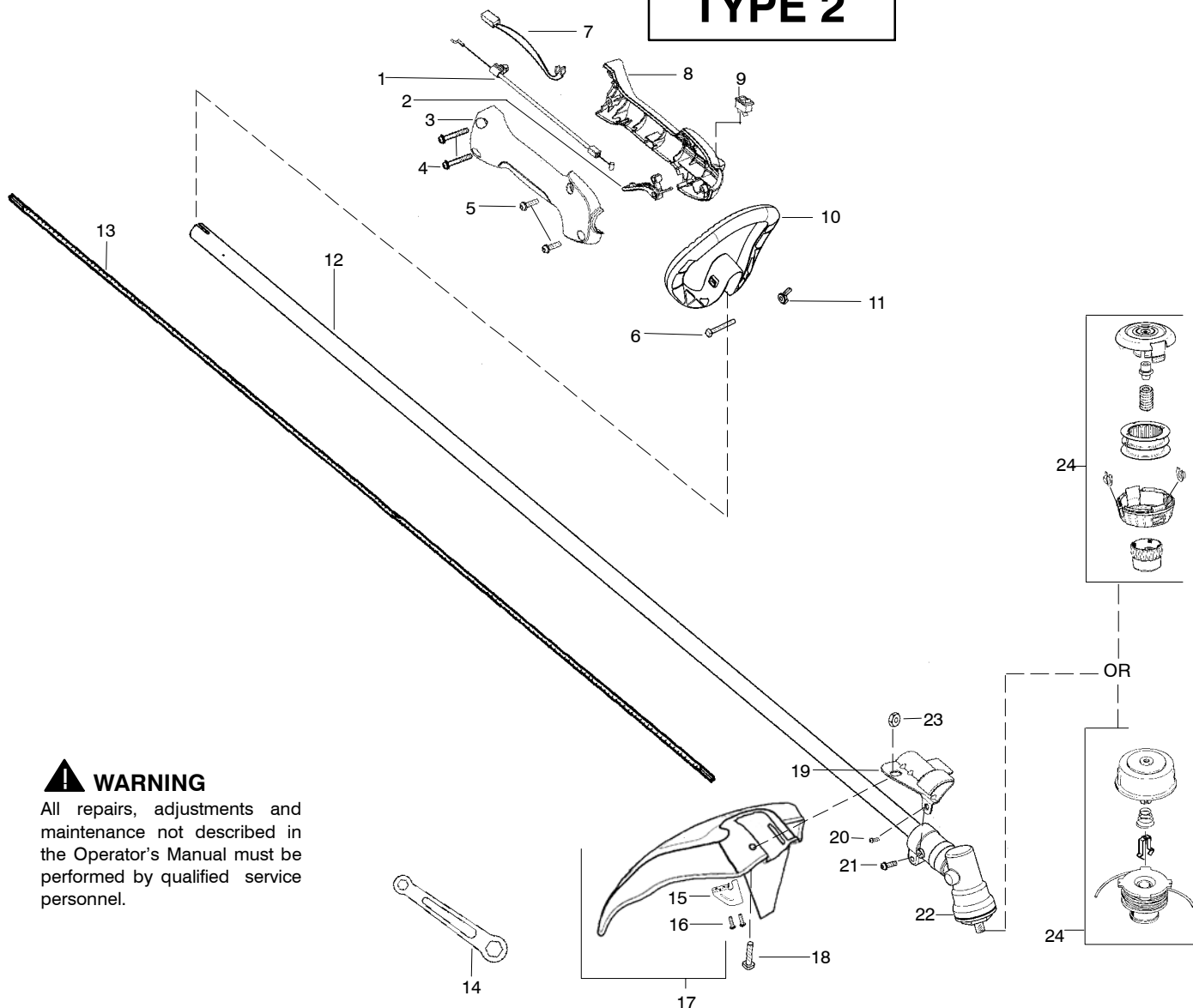


**! WARNING**

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530057566	Assy - Throttle Cable	20.	530016014	Screw
2.	530049107	Trigger	21.	530016224	Screw
3.	530058751	Throttle Hsg. (Right)	22.	530096099	Assy - Gearbox
4.	530016406	Screw	23.	530015197	Nut
5.	530015814	Screw	24.	530095772	Assy - Hub.
6.	530015786	Bolt - Handle	25.	530053241	Spring
7.	530054183	Assy - Wire	26.	530401957	'Retainer
8.	530150095	Throttle Hsg. (Left)	27.	530056500	Assy - Spool w/Line
9.	530069572	Kit - Switch	28.	530056498	Assy - Head TNG VI Assy.
10.	530058754	Handle - Assist	Not Shown		
11.	530016152	Wingnut - Handle	---	---	Operator Manual
12.	545024805	Kit - Drive Shaft	530166175	---	Scan
13.	530096169	Shaft - Flex	530166176	---	Euro
14.	530056401	Wrench	530166177	---	Euro I
15.	530052285	Line Limiter	530166178	---	Euro II
16.	530015814	Screw	530166179	---	Turkish
17.	530071823	Kit - Shield Assy (Incl.15,16)	530150729	---	Decal - Shaft Warning (Russian)
18.	530015820	Bolt - Shield			
19.	530057554	Bracket - Shield			

**TYPE 2**

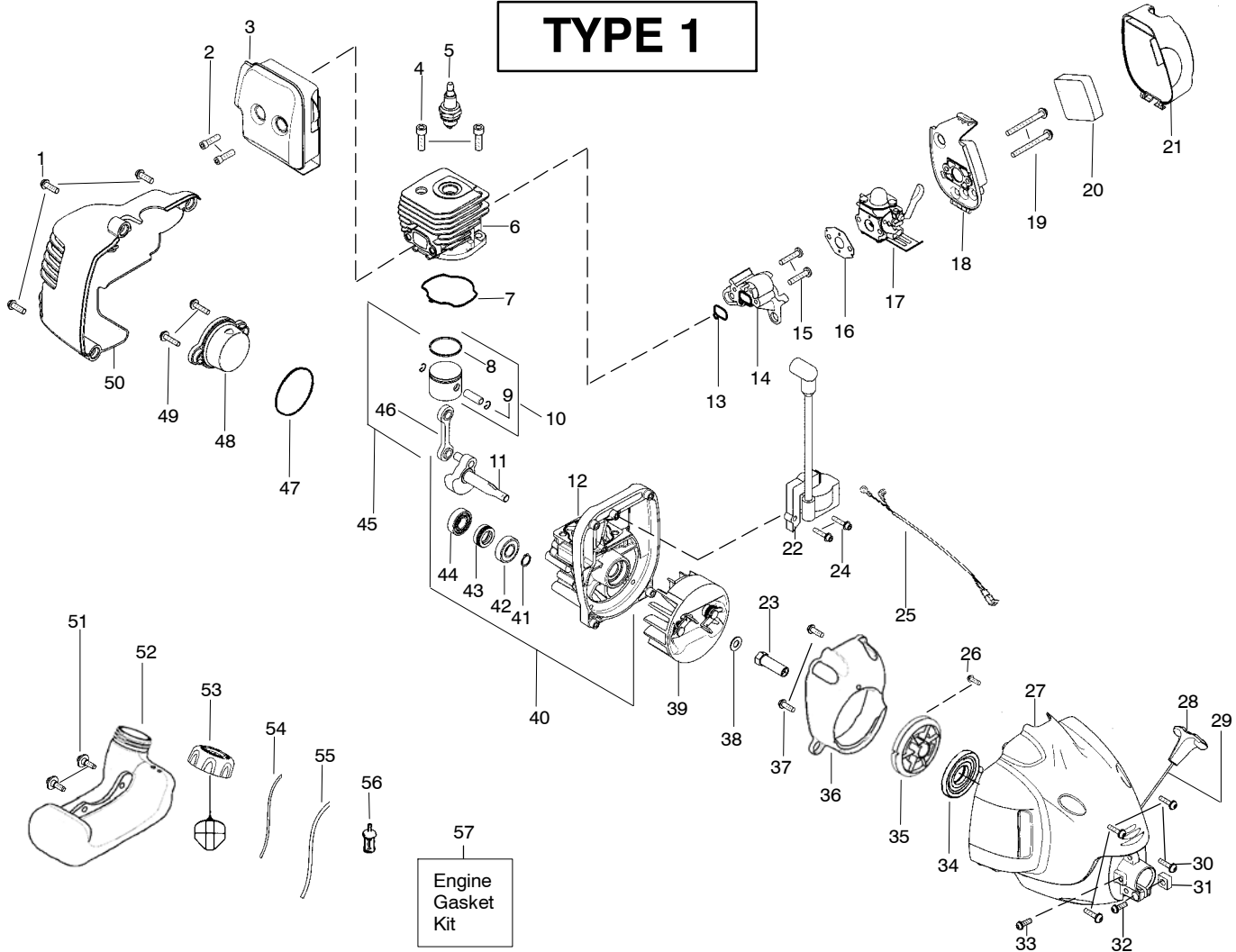


**WARNING**

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530057566	Assy - Throttle Cable	22.	530096099	Assy - Gearbox
2.	530049107	Trigger	23.	530015197	Nut
3.	530057541	Throttle Hsg. (Right)	24.	★ ★ ★ ★	Assy - Head TNG
4.	530016406	Screw			
5.	530015814	Screw			
6.	530015786	Bolt - Handle			
7.	530054183	Assy - Wire			
8.	530059760	Throttle Hsg. (Left)			
9.	530069572	Kit - Switch			
10.	530057546	Handle - Assist			
11.	530016152	Wingnut - Handle			
12.	545006029	Kit - Drive Shaft			
13.	530096169	Shaft - Flex			
14.	530056401	Wrench			Not Shown
15.	530052286	Line Limiter			
16.	530015814	Screw		---	Operator Manual
17.	530071997	Kit - Shield Assy (Incl. 15, 16)		545123479	Scan
18.	530015820	Bolt - Shield		545123480	Euro
19.	545150701	Bracket - Shield		545123481	Euro 3
20.	530015775	Screw		545123482	Euro 4
21.	530016014	Screw		545123483	Turkish
				530150729	Decal - Shaft Warning (Russian)

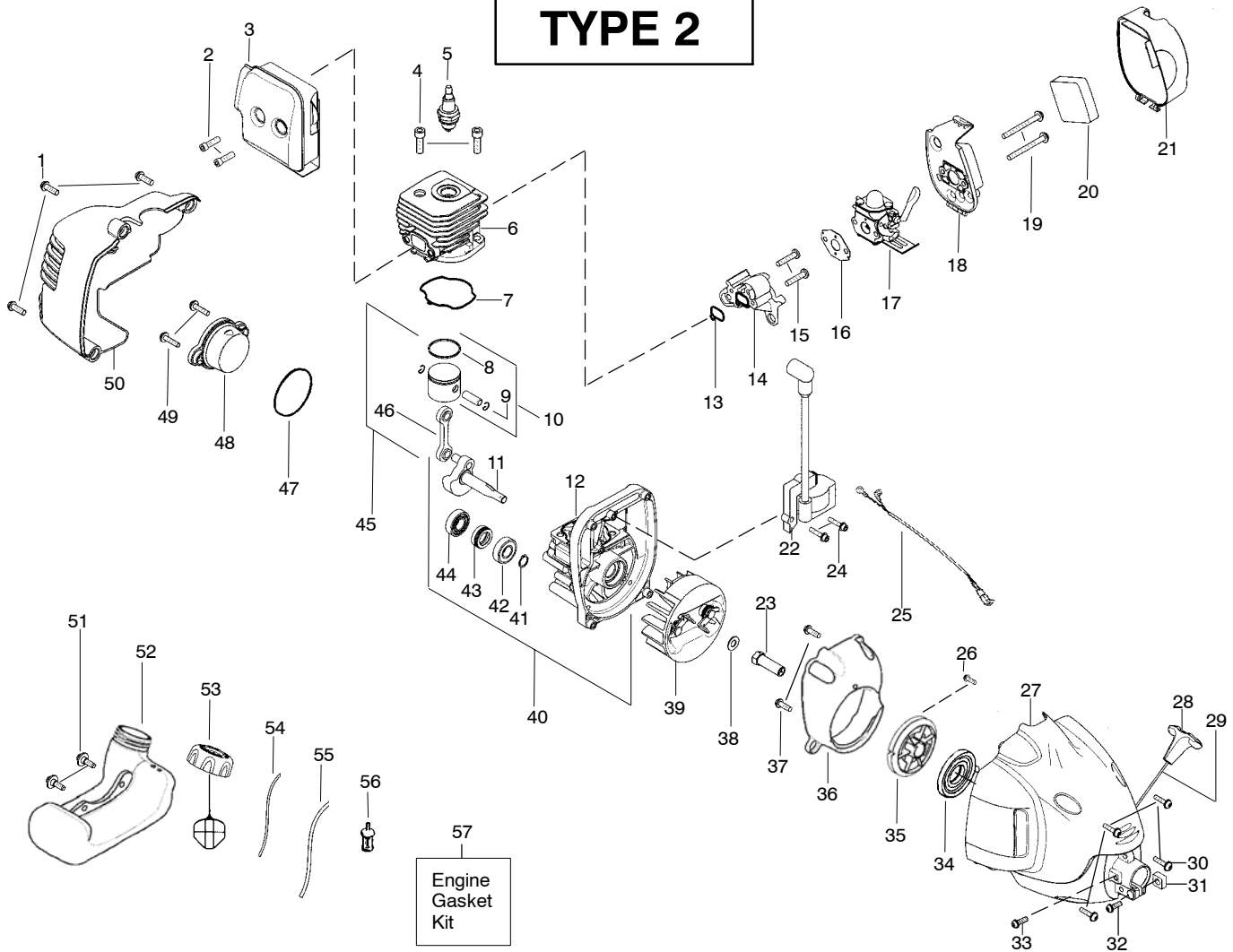
## TYPE 1



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530015880	Screw	21.	530058912	Cover-Air Box	45.	530071785	Kit-Con Rod/Piston (Incl. 10,46)
2.	530058982	Bolt-Muffler	22.	530039234	Ignition Module	46.	530069945	Kit-Conn. Rod Assy
3.	530059826	Assy-Muffler/Shield (Incl. 2)	23.	530027953	Coupling-Drive	47.	530071750	O-Ring-C'case (kit)
4.	530015953	Screw-Cylinder	24.	530016357	Screw	48.	530058738	Assy-Plug (incl.47)
5.	952030249	Spark Plug (RCJ 6Y)	25.	530047278	Assy-Leadwire	49.	530016386	Screw
6.	530012541	Cylinder	26.	530016391	Screw	50.	530058737	Shroud-Rear
7.	530071750	Seal-Cylinder (kit)	27.	530071941	Assy.-Fan Hsg	51.	530016431	Retainer-Tank
8.	530055120	Piston Ring	28.	530058742	Handle-Starter	52.	530058847	Assy-Fuel Tank (incl. filter, lines & fuel cap)
9.	530015162	Retainer-Piston Pin	29.	530071798	Kit - Rope	53.	530058743	Assy-Fuel Cap w/ret.
10.	530071833	Kit - Piston (Incl. 8, 9)	30.	530015810	Screw	54.	530069247	Kit-Fuel Line (Small)
11.	530012555	Assy-Crankshaft	31.	530016382	Nut 12-24	55.	530069216	Kit-Fuel Line (Large)
12.	530012542	Assy-Crankcase (Incl. 42-44)	32.	530016381	Screw 12-24	56.	530095646	Assy-Fuel Pickup
13.	530071750	Seal-Cyl/Carb.(kit)	33.	530015805	Screw-Shaft Align	57.	530071750	Kit-Engine Gasket (Incl. 7,13,16,47)
14.	530057547	Adapter-Carb.	34.	530042086	Spring-Starter			
15.	530016309	Screw	35.	530071797	Kit-Starter Pulley			
16.	530071750	Gasket-Carb. (kit)	36.	530057548	Baffle			
17.	530071811	Kit-Carb.(C1U-W19)	37.	530015880	Screw			
(Note: Repair kits are not available for this carburetor)			38.	530015828	Washer-Flat			
18.	530059246	Air Box	39.	530054115	Assy-Flywheel			
19.	530016429	Screw	40.	530071751	Assy-C'case & C'shaft (Incl. 11,12,41)			
20.	530036575	Foam-Air Filter	41.	530015941	Retain. Ring-C'shaft			
			42.	530055728	Outer Bearing			
			43.	530019264	Seal			
			44.	530032125	Inner Bearing			

↗ = NEW PART NUMBER FOR THIS IPL      \* = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

## TYPE 2



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530015880	Screw	21.	530057545	Cover-Air Box	45.	530071785	Kit-Con Rod/Piston (Incl. 10,46)
2.	530058982	Bolt-Muffler	22.	530039234	Ignition Module	46.	530069945	Kit-Conn. Rod Assy
3.	530059826	Assy-Muffler/Shield (Incl. 2)	23.	530027953	Coupling-Drive	47.	530071750	O-Ring-C'case (kit)
4.	530015953	Screw-Cylinder	24.	530016357	Screw	48.	530057954	Assy-Plug (incl.47)
5.	952030249	Spark Plug (RCJ 6Y)	25.	530047278	Assy-Leadwire	49.	530016386	Screw
6.	530012541	Cylinder	26.	530016391	Screw	50.	530057539	Shroud-Rear
7.	530071750	Seal-Cylinder (kit)	27.	530071941	Assy.-Fan Hsg	51.	530016445	Retainer-Tank
8.	530055120	Piston Ring	28.	530054834	Handle-Starter	52.	530057974	Assy-Fuel Tank (incl. filter, lines & fuel cap)
9.	530015162	Retainer-Piston Pin	29.	530071798	Kit - Rope	53.	530057973	Assy-Fuel Cap w/ret.
10.	530071833	Kit - Piston (Incl. 8, 9)	30.	530016386	Screw	54.	530069247	Kit-Fuel Line (Small)
11.	530012555	Assy-Crankshaft	31.	530016382	Nut 12-24	55.	530069216	Kit-Fuel Line (Large)
12.	530012582	Assy-Crankcase (Incl. 42,43,44)	32.	530016381	Screw 12-24	56.	530095646	Assy-Fuel Pickup
13.	530071750	Seal-Cyl/Carb.(kit)	33.	530015805	Screw-Shaft Align	57.	530071750	Kit-Engine Gasket (Incl. 7,13,16,47)
14.	530057547	Adapter-Carb.	34.	530042086	Spring-Starter			Not Shown
15.	530016309	Screw	35.	530071797	Kit-Starter Pulley			
16.	530071750	Gasket-Carb. (kit)	36.	530057548	Baffle			
17.	530071811	Kit-Carb.(C1U-W19)	37.	530015880	Screw			
			38.	530015828	Washer-Flat			
			39.	530054115	Assy-Flywheel			
			40.	530071751	Assy-C'case & C'shaft (Incl. 11,12,41)			
			41.	530015941	Retain. Ring-C'shaft			
			42.	530055728	Outer Bearing			
			43.	530019264	Seal			
			44.	530032125	Inner Bearing			
							530058709	Bulb-Purge

✓ = NEW PART NUMBER FOR THIS IPL

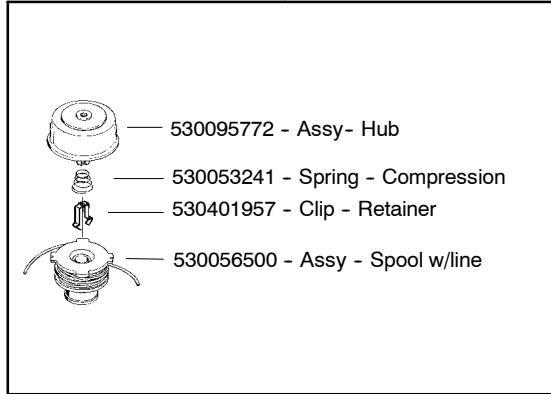
★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

PARTS LIST NO. 530165345		<b><i>PARTNER</i></b> PARTS LIST	MODEL(s) SST250 & SST250+
DATE 7/31/07	Replaces 530165345 - 1/03/07		<b>Note:</b> Illustration may differ from actual model due to design changes

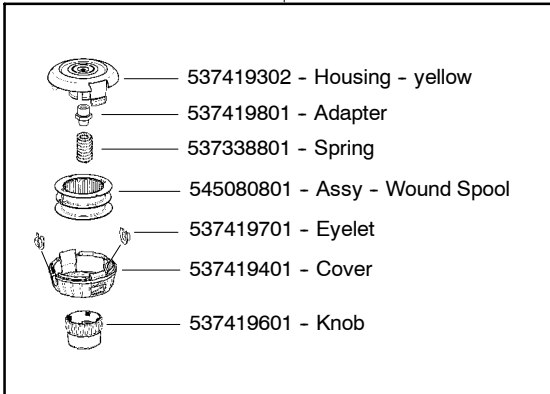
**★★★★ TYPE 2 Service Note: ★★★★★**

Some units may have been built with either the TNG VI or TNG VII cutting heads.  
Please identify the cutting head on your unit and order parts accordingly.

530056498 - Assy - TNG VI Cutting Head



537419207 - Assy - TNG VII Cutting Head



✓ = NEW PART NUMBER FOR THIS IPL      ★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)  
● = THESE PARTS ARE ILLUSTRATED FOR CLARITY. ORDER COMPLETE ASSEMBLY.